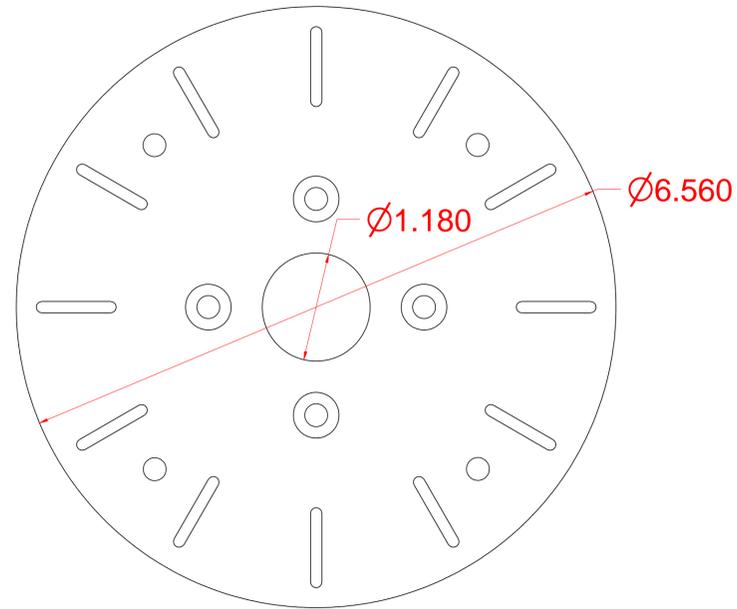
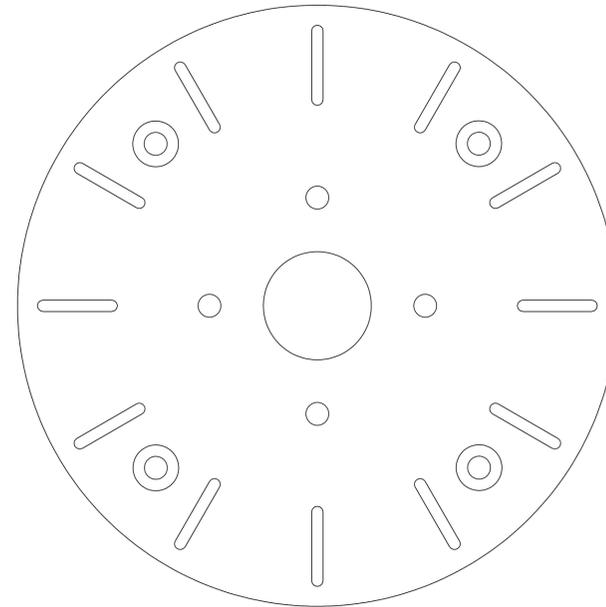


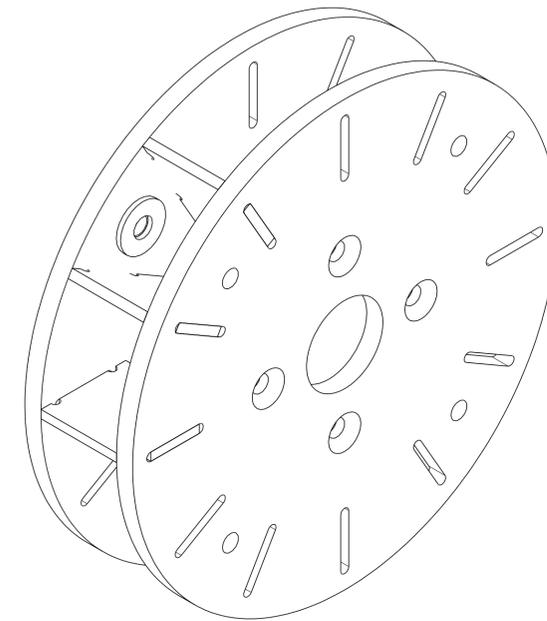
# Fixed 2-Leg Shoulder



Shoulder Hub Inner



Shoulder Hub Outer



## Shoulder Hubs

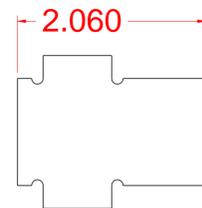
All .25 thick

Note Countersinks as shown

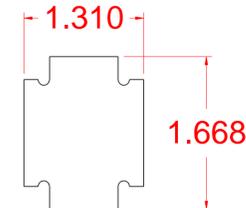
Center Hole is 1.18 in (30mm)

Bolt Holes are .25 in

Adjust to match bolts you use



Riser  
Make 16 - .125



Riser Short  
make 8 - .125

## Shoulder Edge - make 2 - .040



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|          |            |       |          |                      |     |
|----------|------------|-------|----------|----------------------|-----|
| DRAWN    | DATE       |       |          |                      |     |
| CHECKED  | 12/22/2011 |       |          |                      |     |
| QA       |            | SIZE  | FSCM NO. | DWG NO.              | REV |
| MFG      |            | C     |          | Fixed 2-leg Shoulder |     |
| APPROVED |            | SCALE |          | SHEET                |     |