



This template is intended to be printed on 8.5 x 11 paper full size.

Cut out the center hole. It should match the existing hole in your shoulder. the outside edge should align with a leg with skins.

Use a sharp awl/scribe to mark the centers of the small holes. Drill out with a 1/8 in drill. Break Thru edges of the holes. Enlarge to a .387 circle

I've left slot marks on the drawing so you will know when to expect to hit a rib. Once you have the leg surface removed trim the ribs so that they are .5 in below the surface