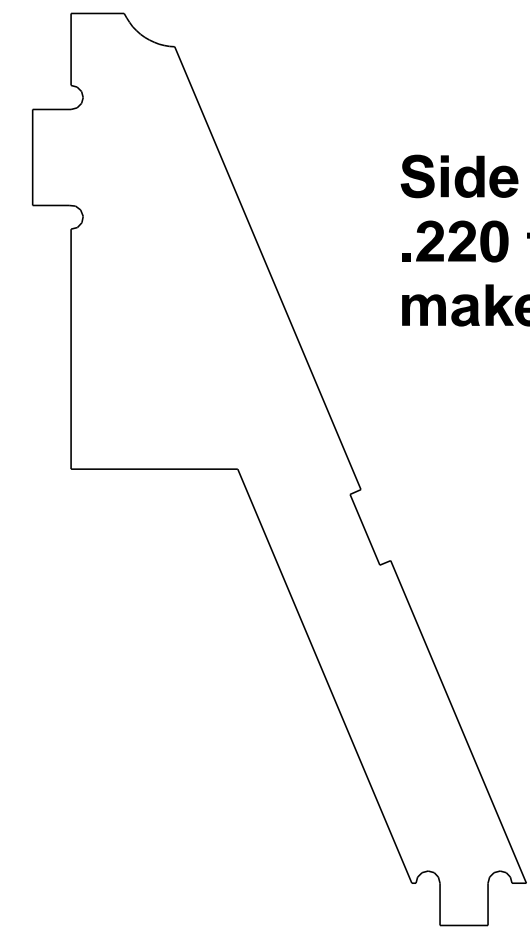
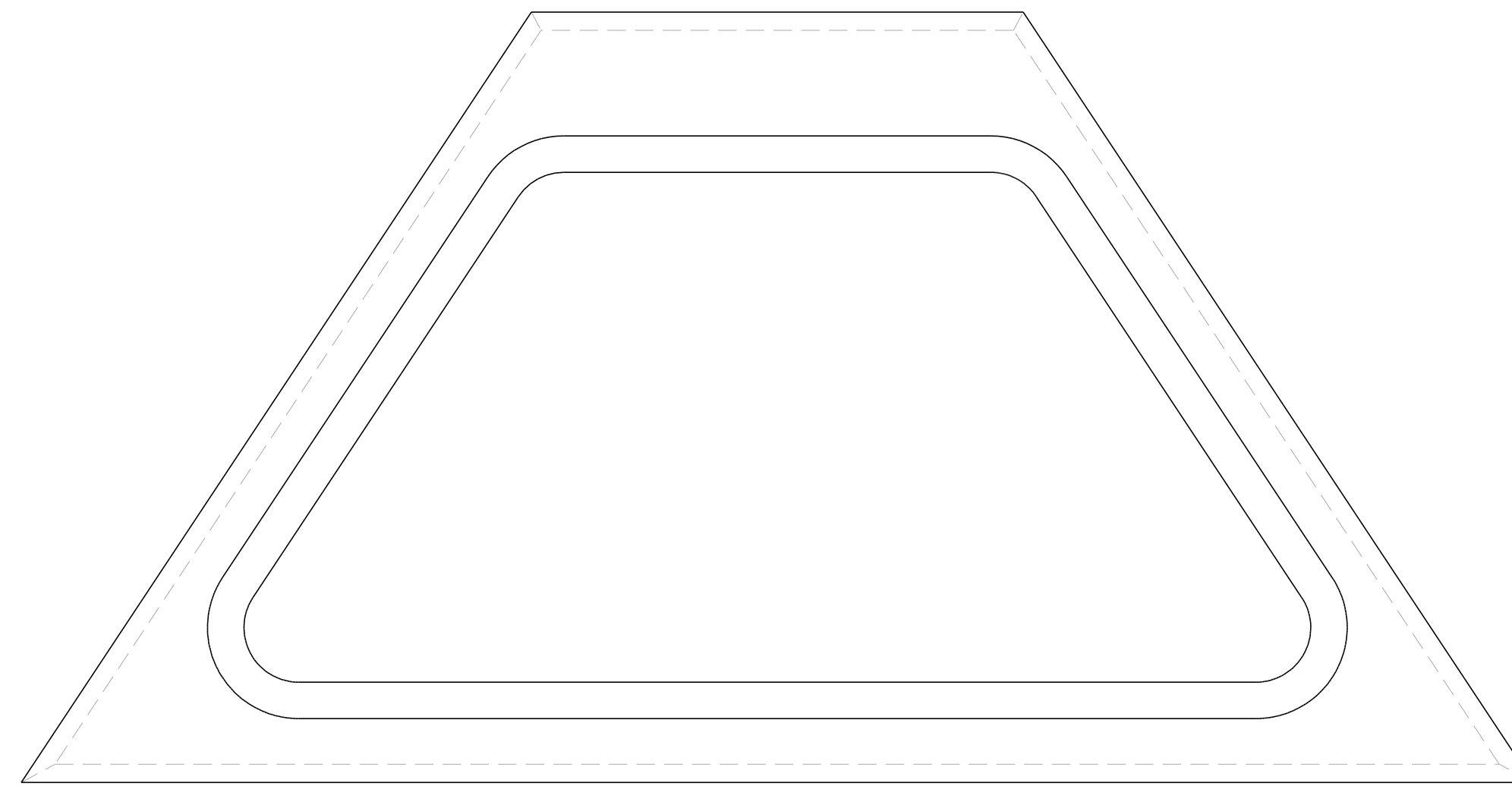


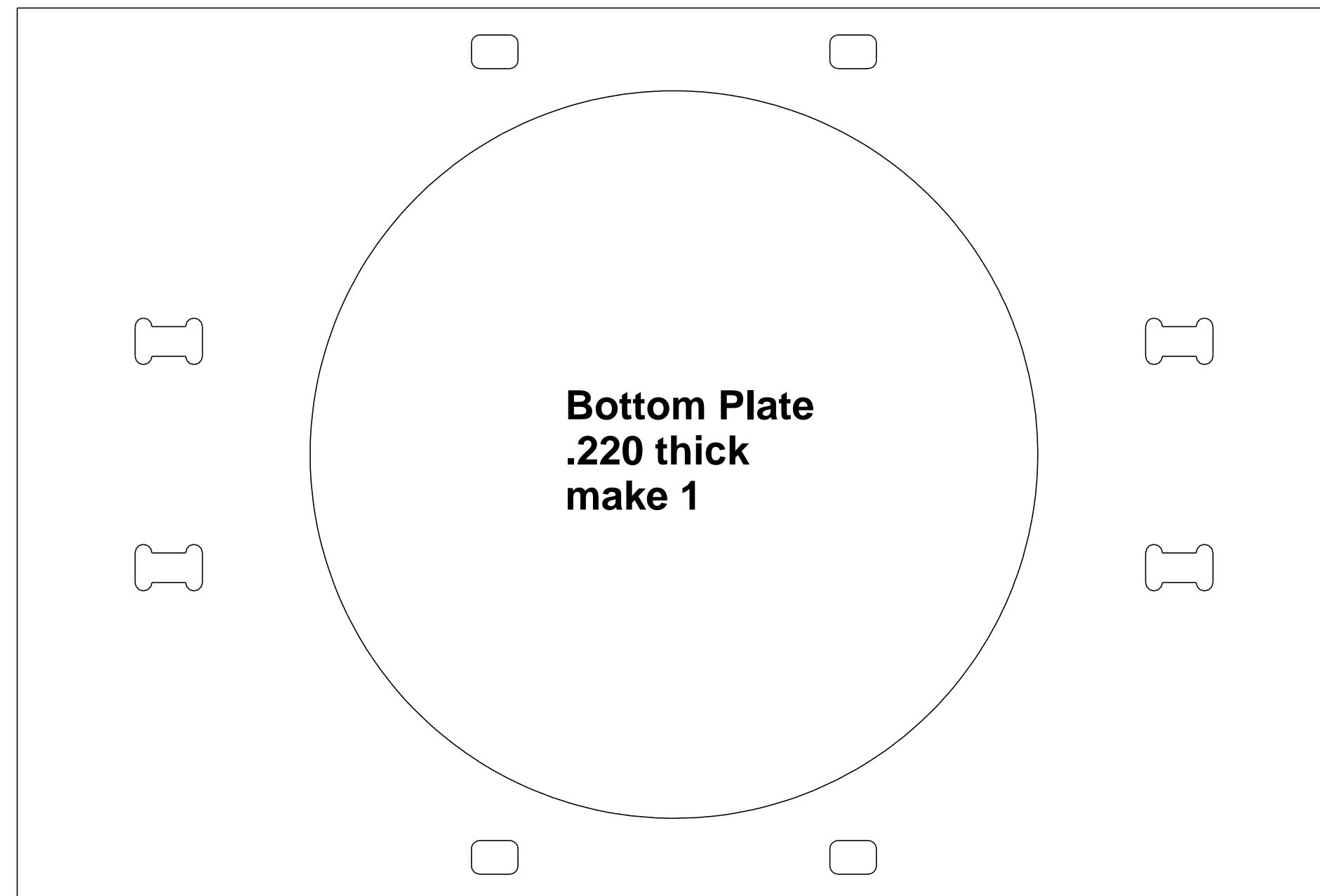
Main Plate
.220 thick
make 2



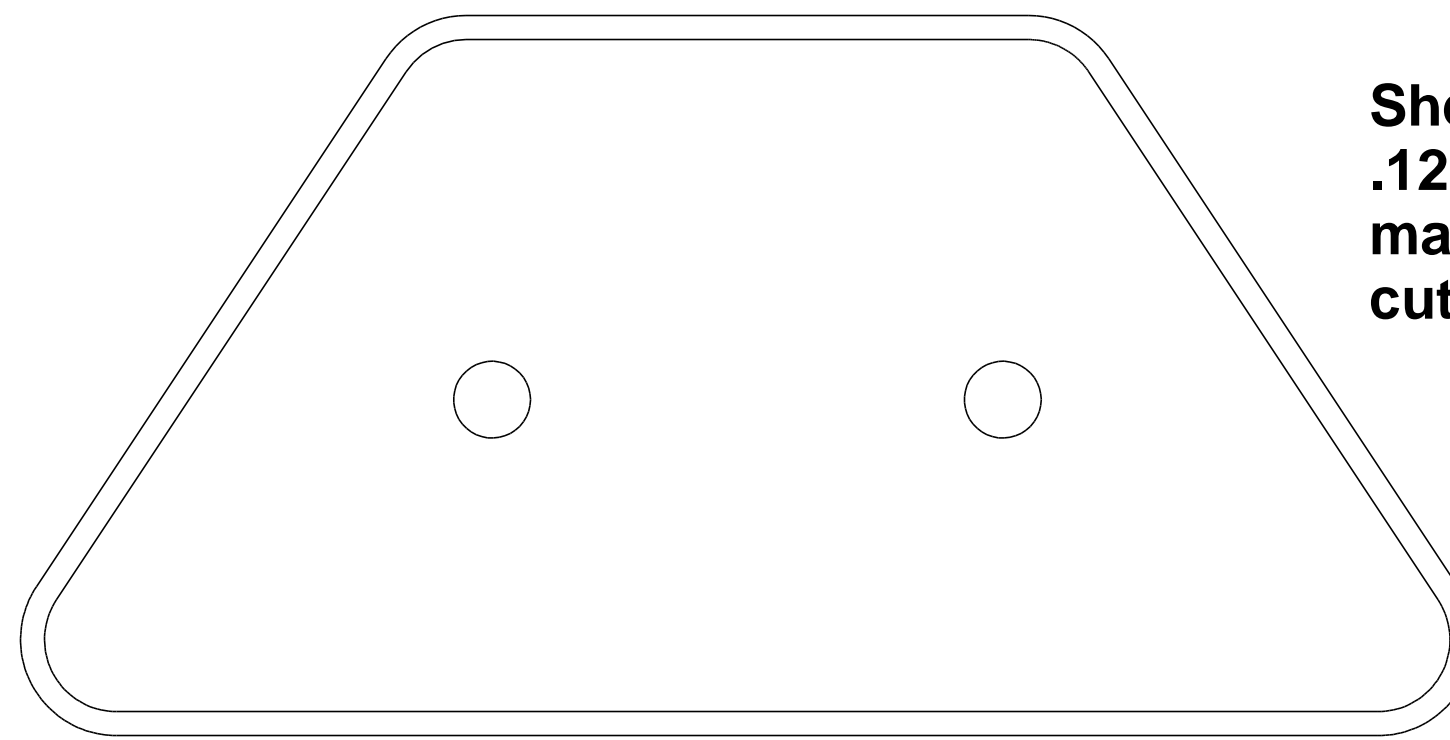
Side Plate
.220 thick
make 4



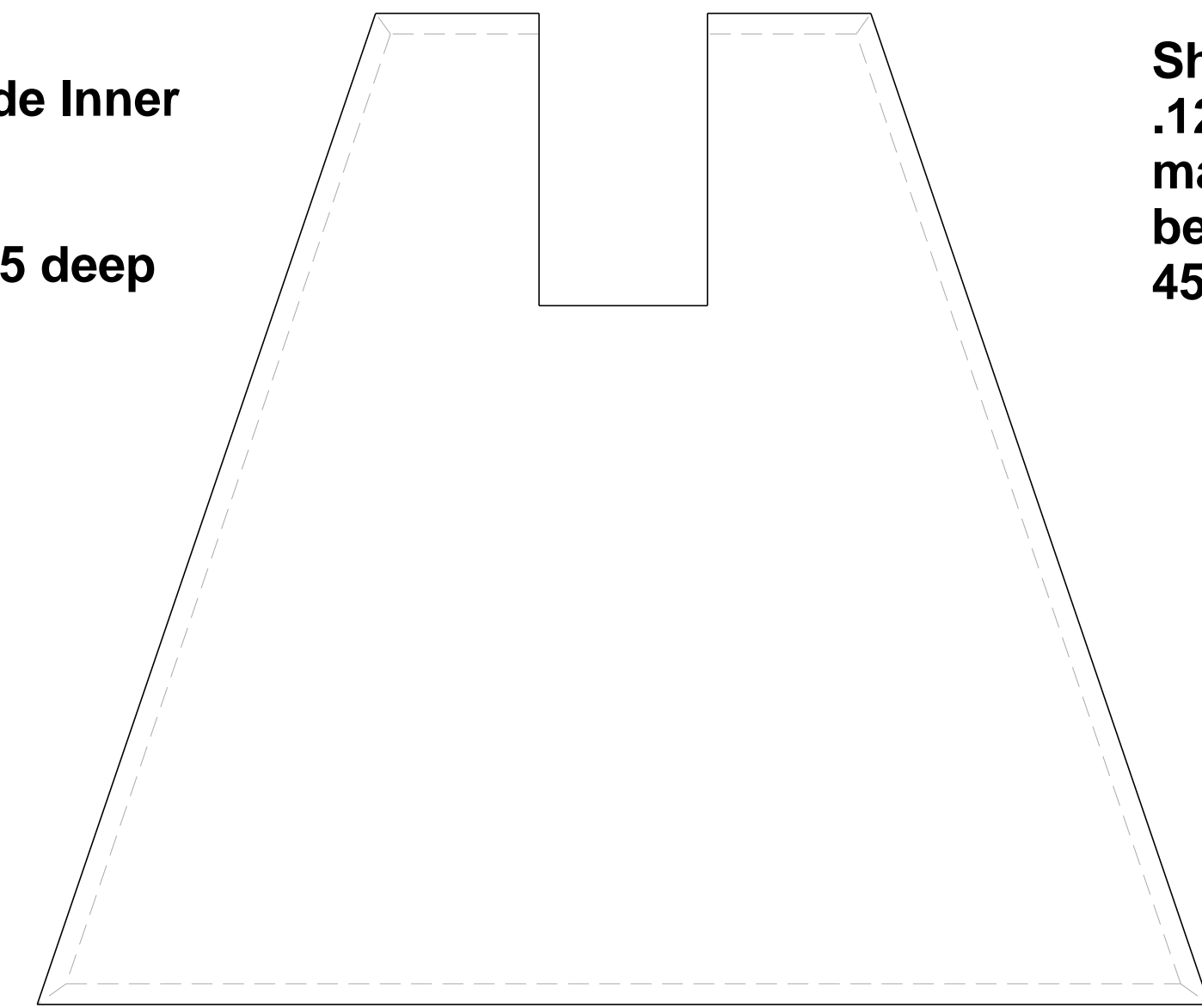
Shell - Long Side Outer
.125 thick
make 2
cut recess .0625 deep
bevel edges marked
45 degrees



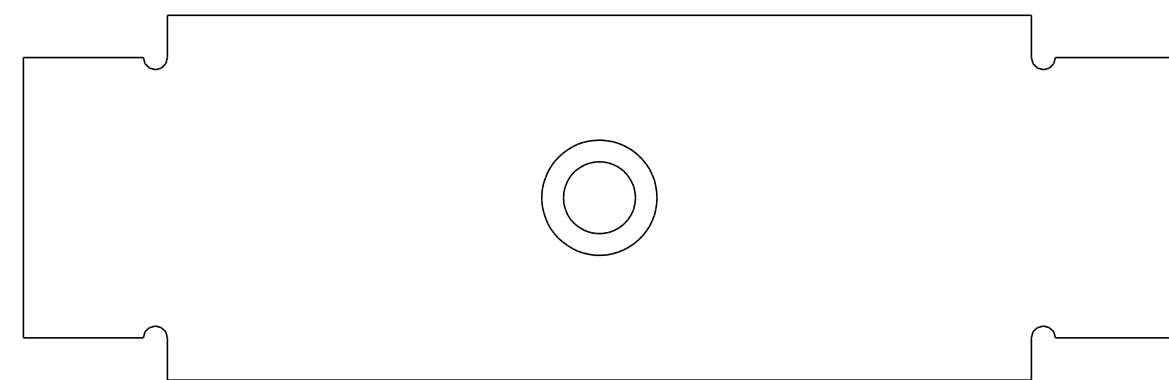
Bottom Plate
.220 thick
make 1



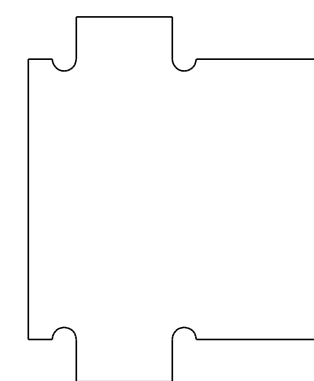
Shell - Long Side Inner
.125 thick
make 2
cut recess .0625 deep



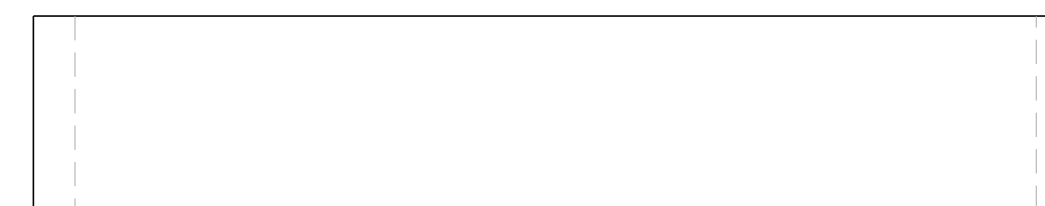
Shell - Short Side
.125 thick
make 2
bevel edges marked
45 degrees



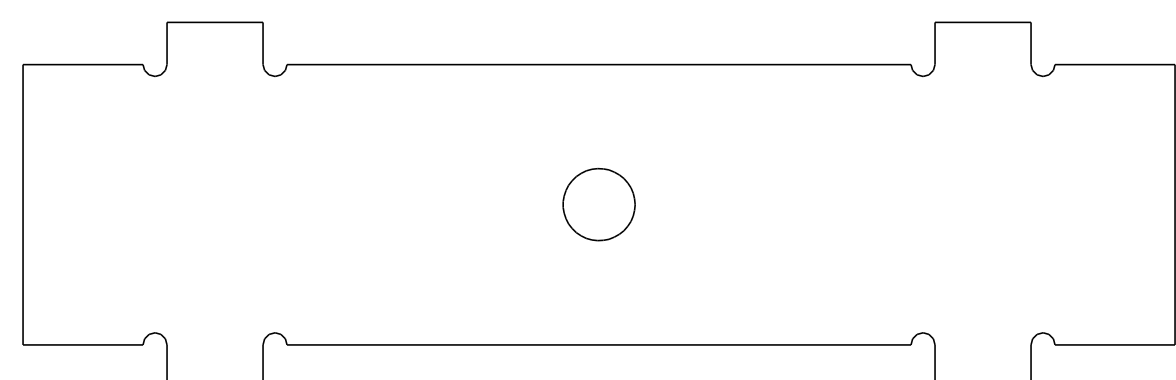
Bottom Cross Lower
.220 thick
make 1



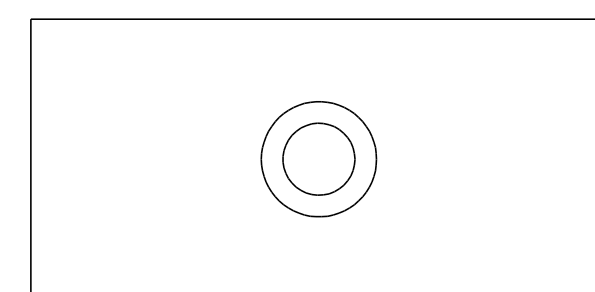
Top Cross
.220 thick
make 2



Shell - Top Strips
.125 thick
make 2
bevel edges marked
45 degrees



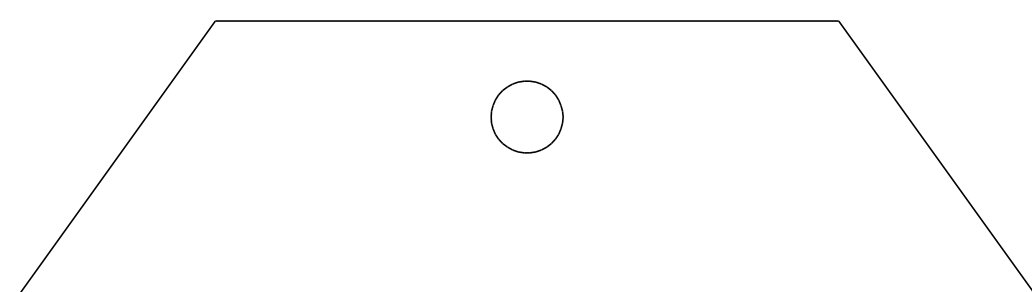
Bottom Cross Upper
.220 thick
make 1



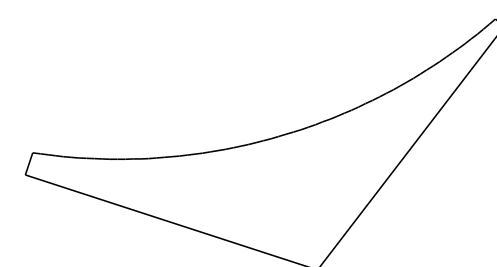
Spacer
.220 thick
Make 2
Cut Recess .05 deep



Shell - Center Strip
.125 thick
make 1
bevel edges marked
45 degrees



Partial Plate
.220 thick
make 2



Ankle Lock
.220 thick
make 2

Center Foot

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MFG	APPROVED	SCALE	SHEET	